

- IDENTIFY HOLE DIAMETERS $2 \times 6\text{mm}$ AND CENTRE PUNCH ALL 4. $2 \times 5\text{mm}$ BEFORE DRILLING.
- DRILL PILOT HOLE
- DRILL ACTUAL SIZE HOLE
- HACK SAW ALONG MARKED LINES INTO HOLES.
- MILL SETUP
- SECURE WORK
- SET (Y) SO TOOL CENTRE AND ZERO
- BRING TABLE (~~Z~~)(Z) UP UNTIL DESTING ON WORK AND ZERO
- REMOVE $0.2 - 0.5\text{mm}$ AT A TIME BY ADJUSTING (~~Z~~)(Z)
- REMOVE ~~WED WORK~~ AND MEASURE HEIGHT (67.94)
- MILL WORK TO DESIRED HEIGHT (65) CUT TO 65.08 (IN 0.2mm) TOL.
- REPEAT PROCESS FOR SECOND STEP, USING BLOCKS IN THE MILL VICE TO RAISE THE WORK
- REMEASURE FOR GAGE OF 40mm (42.82)