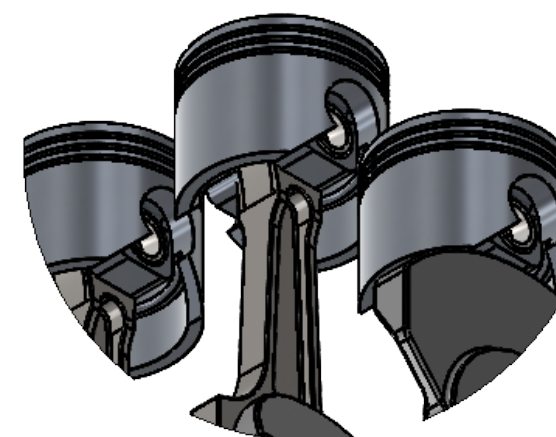
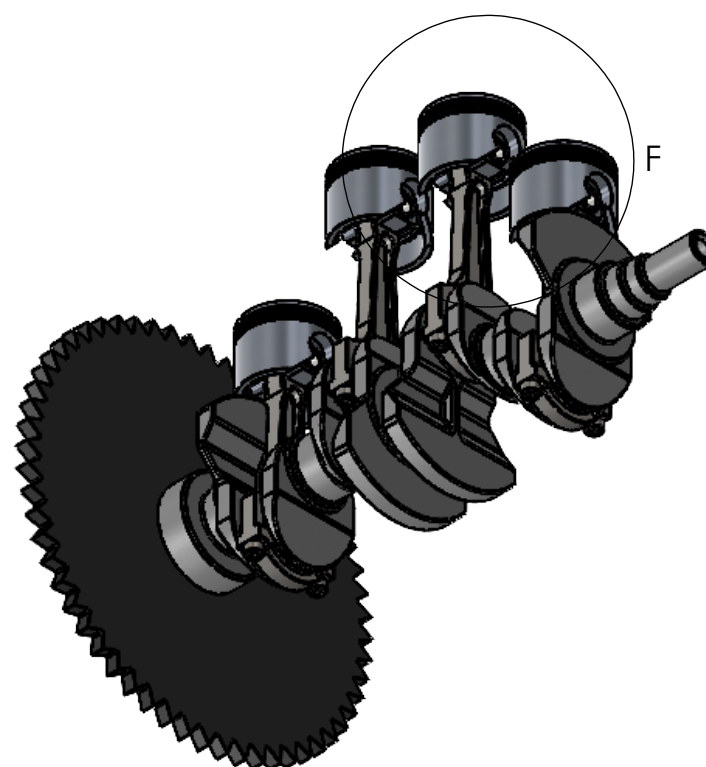
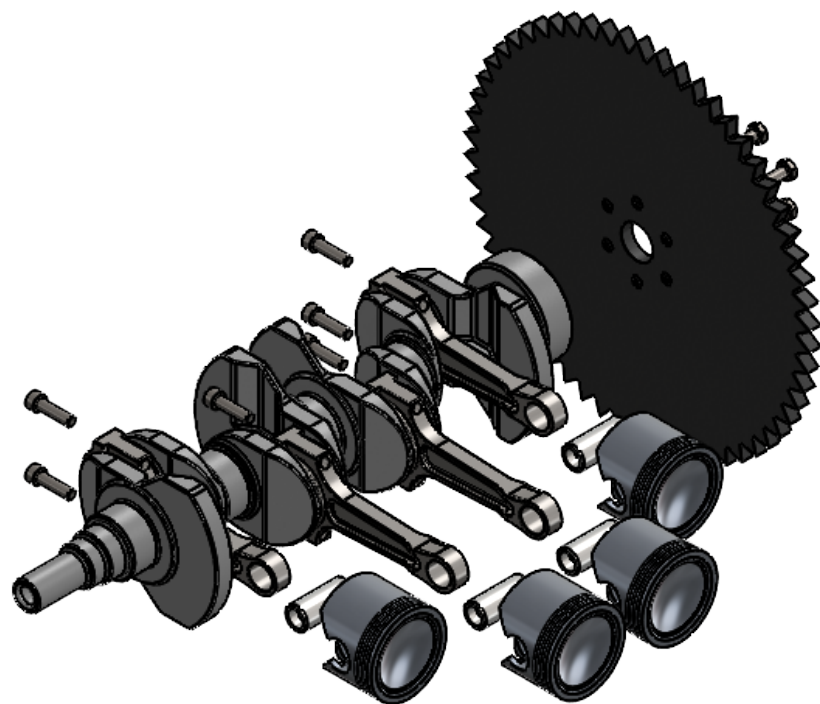
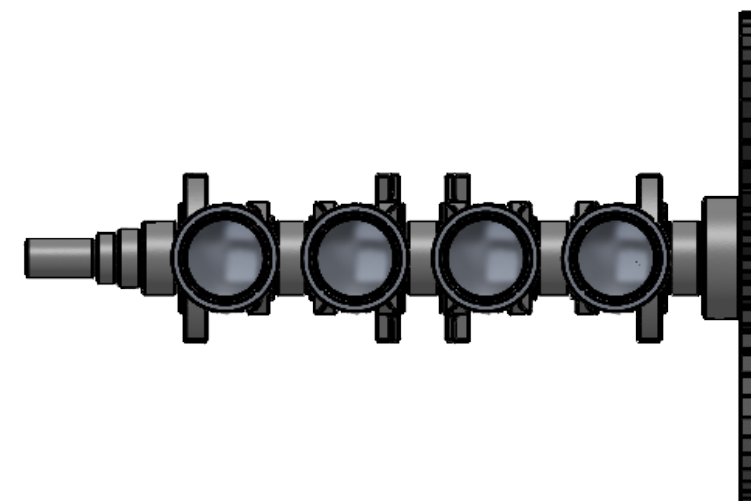
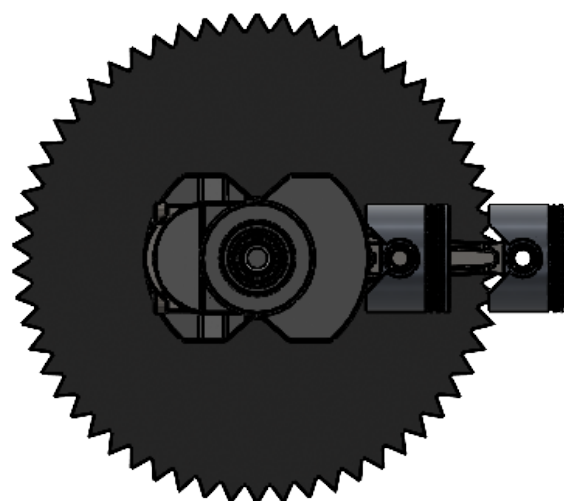
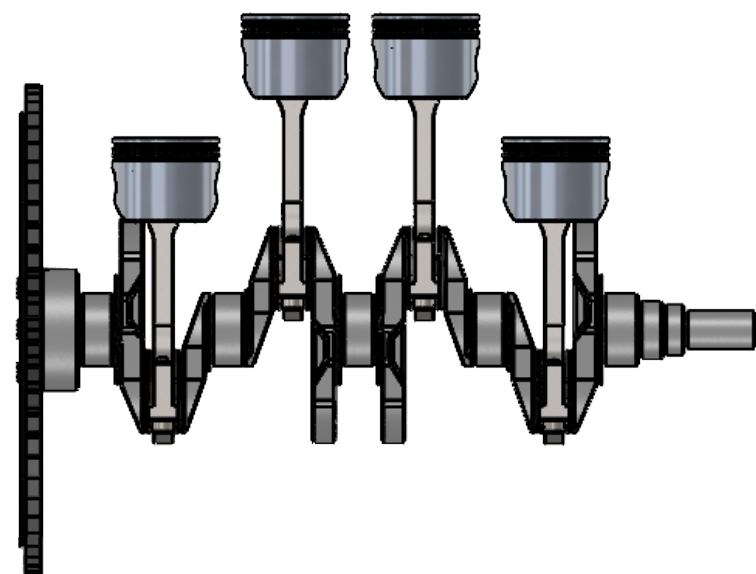
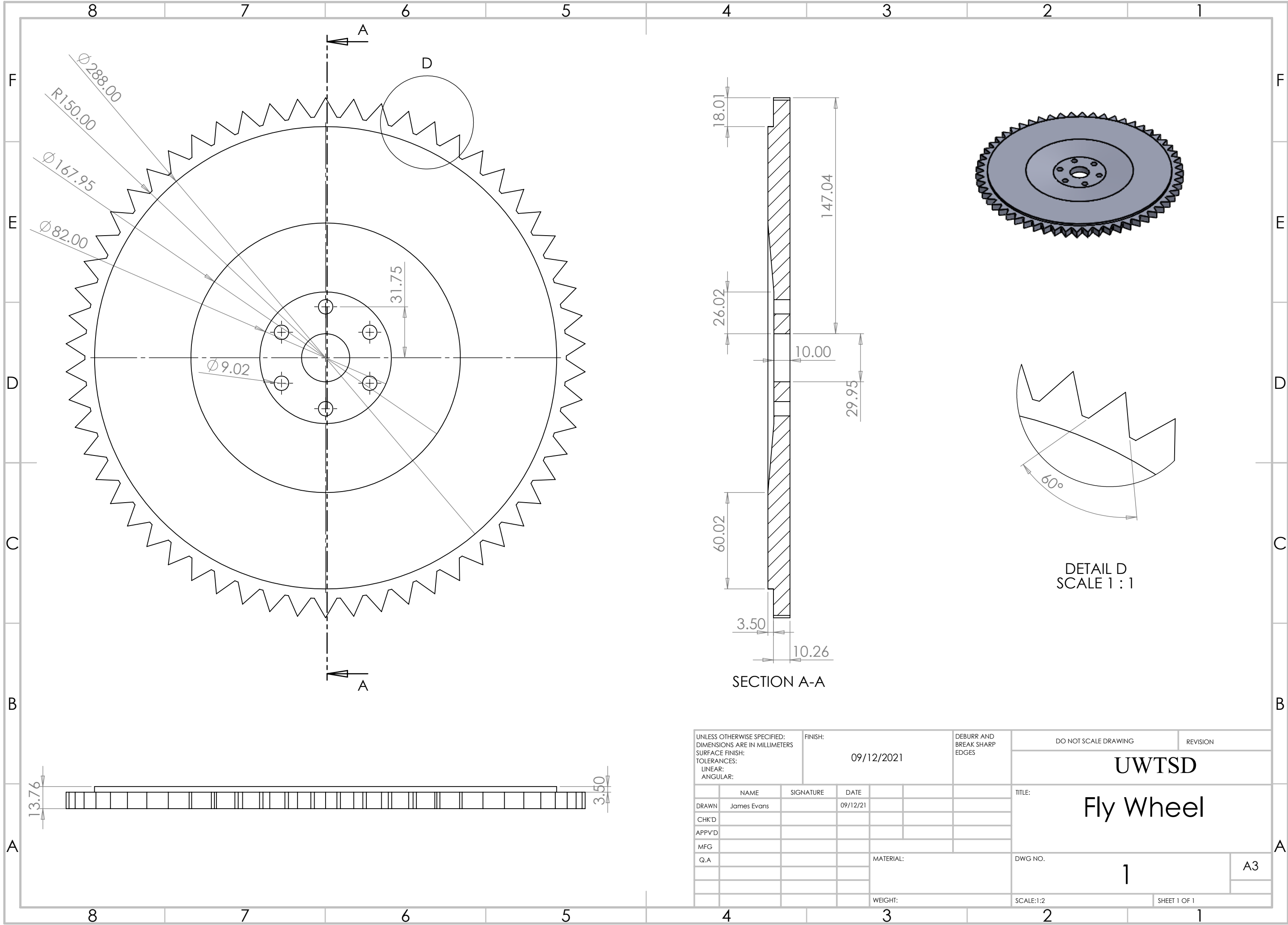




DETAIL F
SCALE 2 : 5

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Crankshaft		1
2	Connecting Rod		4
3	Gudgeon Pin		4
4	Piston		4
5	Flywheel Final		1
6	B18.2.3.2M - Formed hex screw, M8 x 1.25 x 30 --30WN		6
7	B18.3.1M - 8 x 1.25 x 30 Hex SHCS -- 30NHX		8

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:						FINISH: 09/12/21		DEBURR AND BREAK SHARP EDGES				
								DO NOT SCALE DRAWING		REVISION		
								TITLE: 4 cylinder assembly				
NAME		SIGNATURE		DATE								
DRAWN	James Evans				09/12/21							
CHK'D												
APPV'D												
MFG												
Q.A.												
						MATERIAL:		DWG NO. 1 A3				
						WEIGHT:		SCALE:1:5				
										SHEET 1 OF 1		



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		09/12/2021		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
				UWTSD									
		NAME		SIGNATURE		DATE				TITLE: Fly Wheel			
DRAWN		James Evans				09/12/21							
CHK'D													
APPV'D													
MFG													
Q.A													
								MATERIAL:		DWG NO.		1	
												A3	
								WEIGHT:		SCALE:1:2		SHEET 1 OF 1	