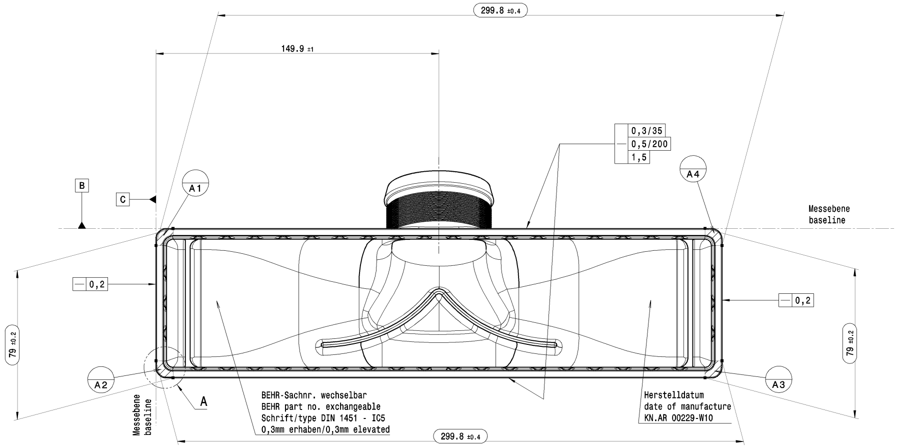
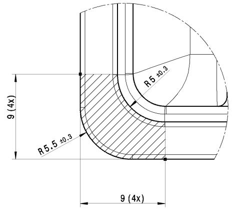
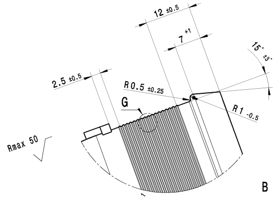
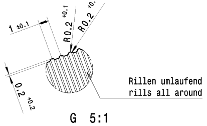


A 5:1

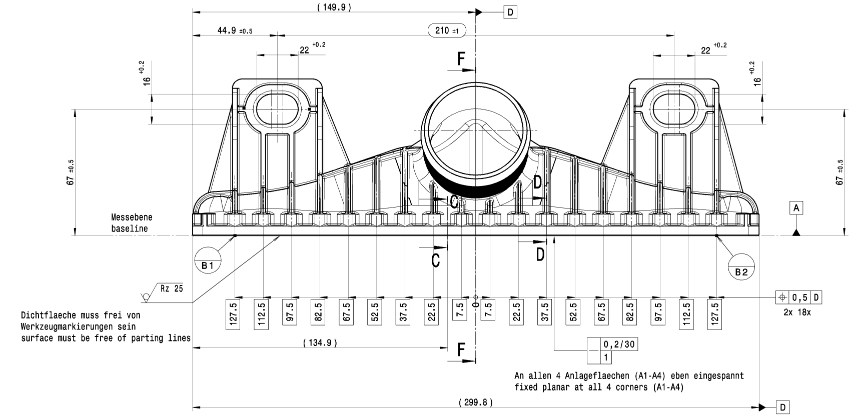


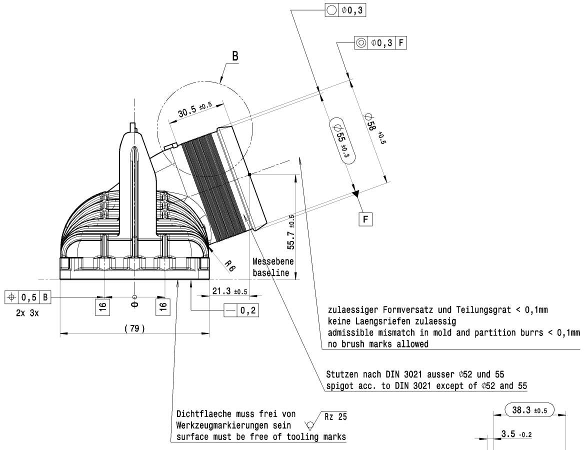


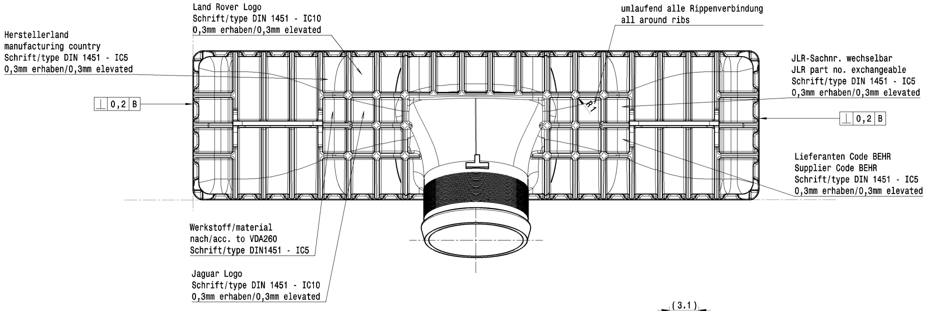
B 2:1

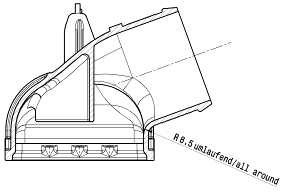


G 5:1

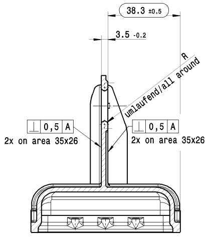



0,3
0,3 F
B
30.5 ±0.5
55 -0.3
58 +0.5
F
55.7 ±0.5
R6
Messebene
baseline
0,5 B
2x 3x
16
0
16
21.3 ±0.5
0,2
(79)
zulaessiger Formversatz und Teilungsgrat < 0,1mm
keine Laengsriefen zulaessig
admissible mismatch in mold and partition burrs < 0,1mm
no brush marks allowed
Stutzen nach DIN 3021 ausser Ø52 und 55
spigot acc. to DIN 3021 except of Ø52 and 55
Dichtflaeche muss frei von
Werkzeugmarkierungen sein
surface must be free of tooling marks
Rz 25

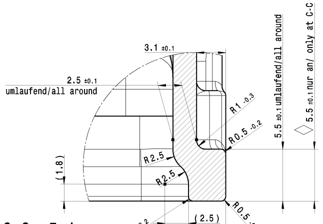

Land Rover Logo
Schrift/type DIN 1451 - IC10
0,3mm erhaben/0,3mm elevated
umlaufend alle Rippenverbindung
all around ribs
Herstellerland
manufacturing country
Schrift/type DIN 1451 - IC5
0,3mm erhaben/0,3mm elevated
JLR-Sachnr. wechselbar
JLR part no. exchangeable
Schrift/type DIN 1451 - IC5
0,3mm erhaben/0,3mm elevated
0,2 B
R1
0,2 B
Lieferanten Code BEHR
Supplier Code BEHR
Schrift/type DIN 1451 - IC5
0,3mm erhaben/0,3mm elevated
Werkstoff/material
nach/acc. to VDA260
Schrift/type DIN1451 - IC5
Jaguar Logo
Schrift/type DIN 1451 - IC10
0,3mm erhaben/0,3mm elevated



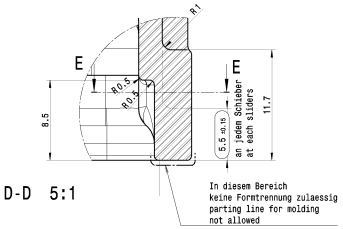
F-F 1:1



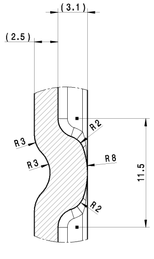
H-H 1:1



C-C 5:1



D-D 5:1



E-E 5:1

Bemerkungen:

allgemeine Wanddicke: 2,5±0,5mm
Vermessung gemaess PN V AR.01424

nicht vermasste Radien,
Rippenwurzeln, Kanten: R1

allgemeine Ausformschraege: 0,5°

untolerierte Radien R<5 ±0,5
R>5 ±1

Anguesse, Fliesskanaele und Auswerfermarkierungen nur nach Ruecksprache mit der Produktlinie
Teile gemaess PmL 00212
Werkstofffreigabeliste fuer Kunststoffformmassen nach GN V AR.01108

Remarks:

general wall thickness: 2,5±0,5mm
measurement acc. to PN V AR.01424

non-dimensioned radii,
corners, rib root: R1

non-dimensioned draft angle: 0,5°

non-toleranced radii: R<5 ±0,5
R>5 ±1

Sprue, flow channels and ejector drag marks only after consulting with the product center
parts acc. to PmL 00212
Material approval list for plastic moulding compounds acc. to GN V AR.01108

Kunststoff-Toleranzen
Tolerances for Plastics
DIN 16 901 - 130

Nennmass-bereich Nominal Size Range	Abmasse Dimensions nicht werkzeug-gebunden Not Dependent on Mould	werkzeug-gebunden Dependent on Mould
≤ 1	± 0.18	± 0.08
> 1 bis 3	± 0.19	± 0.09
3 bis 6	± 0.20	± 0.10
6 bis 10	± 0.21	± 0.11
10 bis 15	± 0.23	± 0.13
15 bis 22	± 0.25	± 0.15
22 bis 30	± 0.27	± 0.17
30 bis 40	± 0.30	± 0.20
40 bis 53	± 0.34	± 0.24
53 bis 70	± 0.38	± 0.28
70 bis 90	± 0.44	± 0.34
90 bis 120	± 0.51	± 0.41
120 bis 160	± 0.60	± 0.50
160 bis 200	± 0.70	± 0.60
200 bis 250	± 0.90	± 0.80
250 bis 315	± 1.10	± 1.00
315 bis 400	± 1.30	± 1.20
400 bis 500	± 1.60	± 1.50
500 bis 630	± 2.00	± 1.90
630 bis 800	± 2.50	± 2.40
800 bis 1000	± 3.00	± 2.90

AR.00410/1997-02

Ind.	Field	Sheet	Revision Text	Mod.-No.	Date	Name
1			Freigabe Serie/Release for production	162723	[redacted]	

Characteristics according KN AR.00302	
Standard characteristics	No Symbol
Acceptance dimension	⬭
Significant Characteristic	◊ ◊K
Critical Characteristic	▽
Deviating Characteristic	☒

	Date	Name
Drawn by	[redacted]	
Checked by		
Approved by		

Translation Original language: German
No liability can be accepted for the correctness of the translation. It is in all instances the latest version of the document in its original language that is binding.

Project at Behr
[redacted]

Variants

Behr-Specification

Material
PA66 + PA6 - GF30
GN AR.01108 7.3.4

Surface finish

Standard tolerances
DIN 16901-130

Part Name
Luftkasten ob
Air Tank Upper

Scale
1:1

Weight
kg

[redacted]

Drawing Number
21.31268

Replaces

Sheet 1
of 1
Format A0

CAD-System CatiaV5

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